

BLUE

Dart Aerospace Ltd.

Date: Monday, 17/11/2008 1:54:45 PM  
 User: Julie Dawson

## Process Sheet

|                       |                                |                  |                               |
|-----------------------|--------------------------------|------------------|-------------------------------|
| Customer              | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name     | : BLUE                        |
| Job Number            | : 43499                        |                  |                               |
| Estimate Number       | : 10804                        |                  |                               |
| P.O. Number           | :                              | Part Number      | : D29391                      |
| This Issue            | : 17/11/2008 S.O. No. :        | Drawing Number   | : D29391                      |
| Prsht Rev.            | : NC                           | Project Number   | :                             |
| First Issue           | : / / Type : SMALL /MED FAB    | Drawing Revision | :                             |
| Previous Run          | : 42574                        | Material         | :                             |
| Written By            | :                              | Due Date         | : 15/12/2008 Qty: 10 Um: Each |
| Checked & Approved By | : <u>JLD 08.11.17</u>          |                  |                               |
| Comment               | :                              |                  |                               |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |             |                       |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

D2939-1UP B 42890

ml

08 12 11

|     |          |                                |
|-----|----------|--------------------------------|
| 2.0 | D29391UP | 206 Saddle Left side-unpainted |
|-----|----------|--------------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 unpainted

ml

08 12 11

|     |                |                |
|-----|----------------|----------------|
| 3.0 | SPRAY PAINTING | SPRAY PAINTING |
|-----|----------------|----------------|



Comment: -PRIME GREY

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

ST

08 12 11

|     |      |                     |
|-----|------|---------------------|
| 4.0 | QC14 | INSPECT SPRAY PAINT |
|-----|------|---------------------|



ml 08 12 16 (10)



Comment: INSPECT SPRAY PAINT

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



421



(10x)

Comment: PACKAGING RESOURCE #1

ID &amp; STK USING NEW B/N

8/12/16

SC

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Monday, 17/11/2008 1:54:46 PM  
Use Julie Dawson

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 43499

Part Number: D29391

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/17 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-12-17

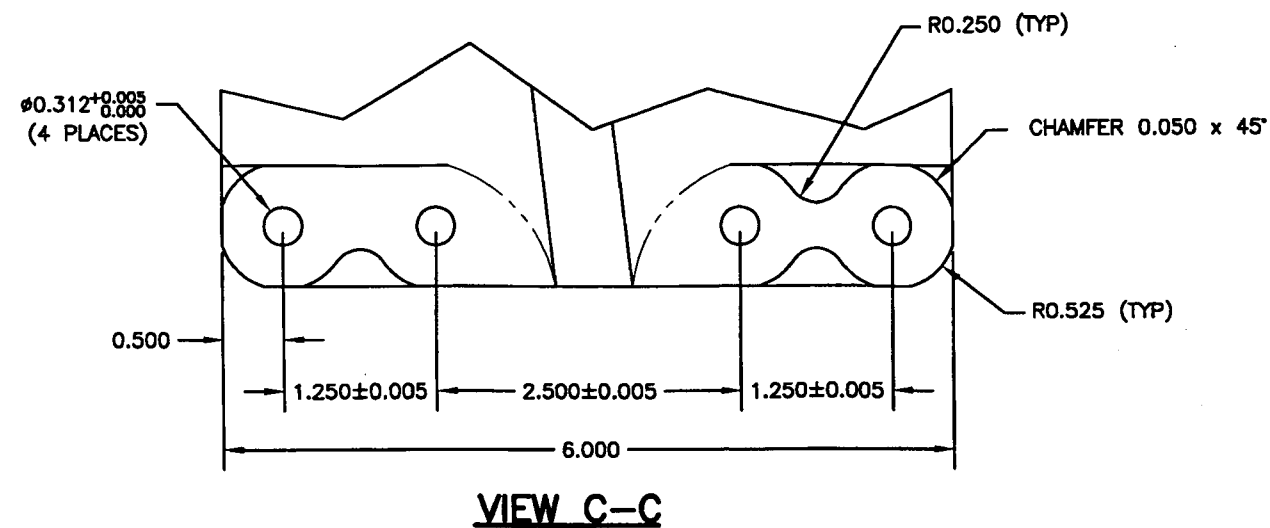
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |  |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                    |    |      |     |                                     |                          |  |
|      |      |                    |    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

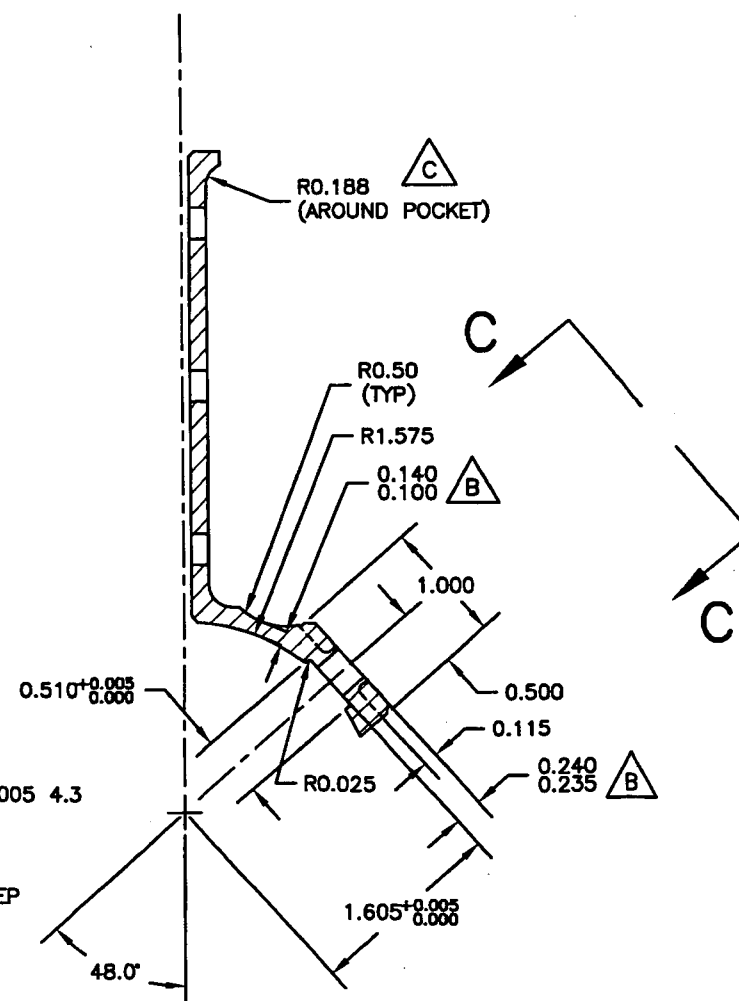
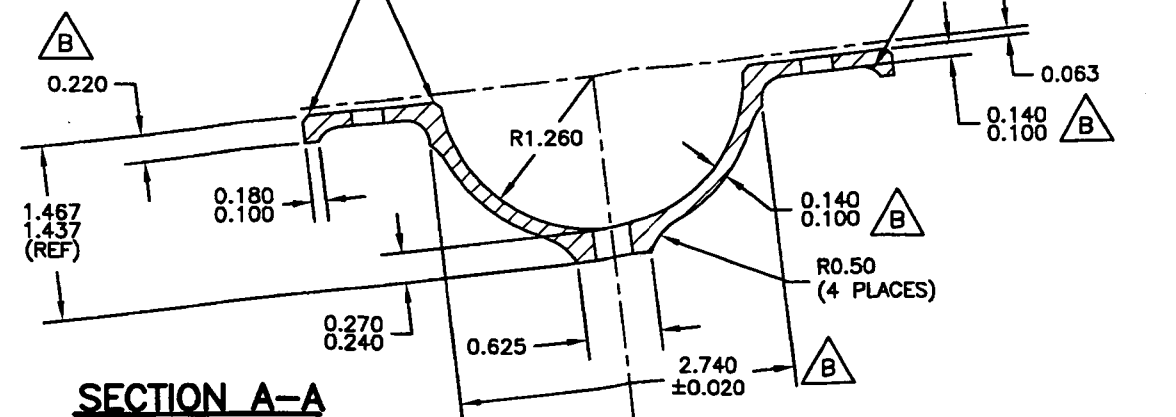
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



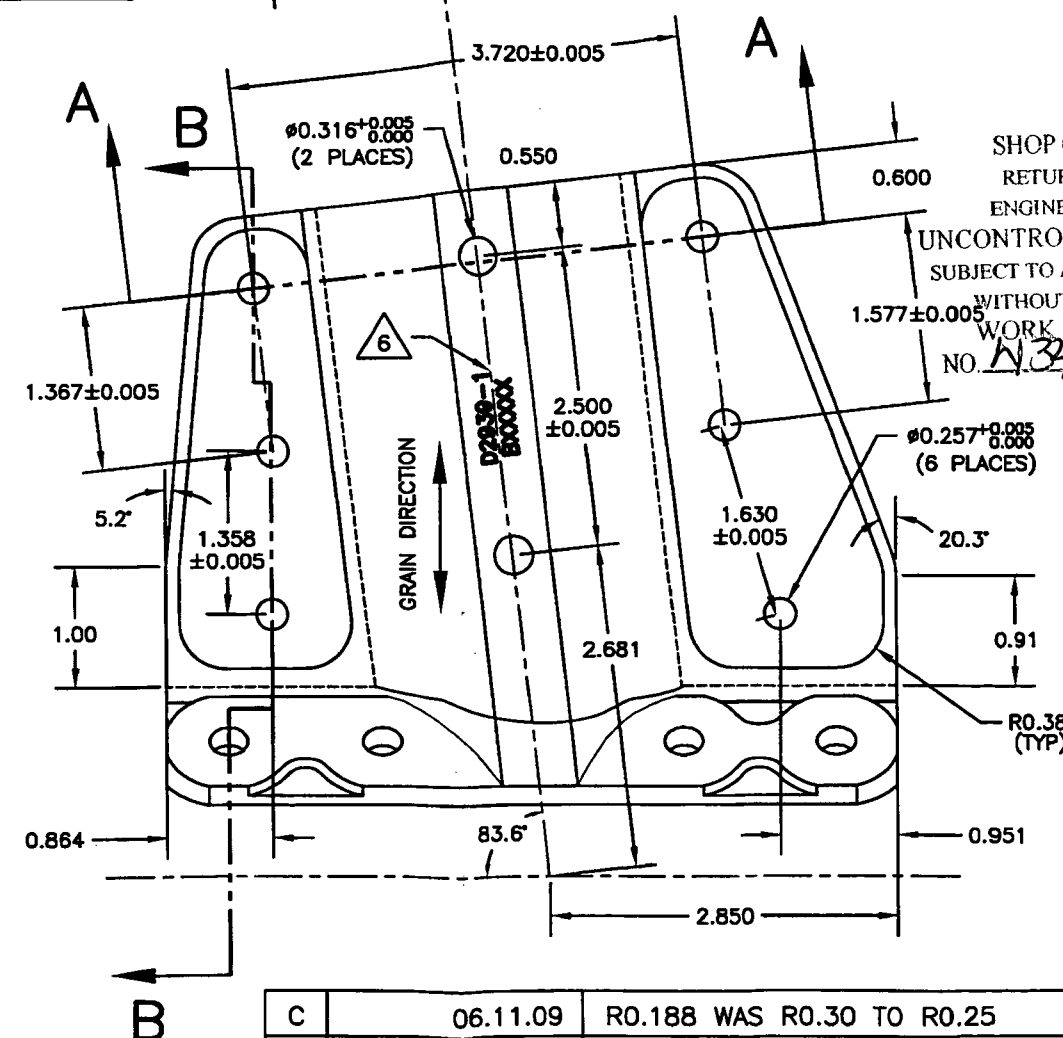
**D2939-1 LH SADDLE (SHOWN)**  
**D2939-2 RH SADDLE (OPPOSITE)**

CHAMFER 0.050 x 45° AROUND THIS SURFACE (TYP 2 PLACES)



# NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) (MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 1379

|         |           |                               |
|---------|-----------|-------------------------------|
| C       | 06.11.09  | R0.188 WAS R0.30 TO R0.25     |
| B       | 00.05.29  | CHANGED DEOMETRY AND MATERIAL |
| A       | 99.11.12  | NEW ISSUE                     |
| DESIGN  | <i>PH</i> | DRAWN BY <i>CB</i>            |
| CHECKED | <i>PH</i> | APPROVED <i>PH</i>            |
| DATE    | 06.11.09  | TITLE SADDLE INSIDE           |
|         |           | SCALE 2:3                     |

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**DART** DART AEROSPACE USA, INC.  
 BELLEVUE, WA

DRAWING NO. D2939  
 REV. C  
 SHEET 1 OF 1

TITLE SADDLE INSIDE  
 SCALE 2:3